

DOUBLE LIFE MARINE VARNISH

CODE:	DMV
DESCRIPTION:	A high performance exterior varnish for the decoration and protection of most wooden surfaces where a durable high gloss finish is required. Used extensively on wooden window frames, doors, weatherboard etc.
PRODUCT BENEFITS:	Contains ultra violet light absorbers to retard degradation and prevent premature embrittlement. Formulated to give extended life to exterior wooden surfaces. Excellent film clarity and high gloss finish.
SURFACE PREPARATION: New Work:	Surfaces must be clean, dry and well sanded. Thin first coat up to 20% with Mineral Turps in order to aid penetration. Thin second coat 10%, third and fourth coats to be applied unthinned. Sand lightly between coats.
Previously Painted:	Surfaces in sound condition must be well sanded. For best results & maximum protection a minimum of 3 coats must be applied, with minimum 24 hours drying time between coats. Surfaces in poor condition must be stripped back to bare wood then proceed as for new wood.
PRECAUTIONS:	It is important to varnish the end grain of all exposed exterior timber to prevent the ingress of moisture. Do not apply to wet/damp timber. Not recommended for floors.
APPLICATION:	Stir thoroughly with flat paddle before use. Ready for use by brush. Thin up to 25% with Mineral Turps for conventional spray. Will require several coats for required build and gloss. Clean up with Mineral Turps.
TECHNICAL DATA:	
Type:	Long Oil Alkyd
SG:	0.89 - 0.92
Drying Time: (T) @ 25°C (H):	4 Hours 24 Hours
Recoat:	18 Hours
Viscosity:	80 - 90 seconds Ford Cup 4
Spread Rate:	Approx. 12m ² /L depending on surface porosity.
Flashpoint:	35°C
Solids Volume:	40 - 44%
Solids Mass:	48 - 52%
Finish:	High Gloss
Colour Range:	Coppertone
Pack Size:	500ml, 1L & 5L
Health and Safety:	Refer to Material Safety Data Sheet