



MULTIPRIME

CODE:

MUP

DESCRIPTION:

Dekade Multiprime is a single pack, water based, corrosion inhibiting primer for surfaces that are difficult to paint. Ideal for surfaces like ceramic tiles, melamine, glass, anodised aluminium, metals, aged enamel paints etc. Can be used direct to properly cleaned steel.

PRODUCT BENEFITS:

Easy application properties provide good flow and levelling. Good adhesion to difficult substrates and excellent inter-coat adhesion properties. Application equipment easily cleaned in water. No obnoxious fumes. Lead free. Non-toxic.

SURFACE PREPARATION:

New Work:

GALVANISED IRON: Thoroughly clean with Scotchbrite Pads and Dekade Galvanised Iron Cleaner. Repeat this procedure until a water break free surface has been achieved.
FERROUS METALS: For best results, abrasive blast to SA 2.5 of the Swedish Standard. Alternate but less effective: Prepare steel by wire brushing.

SURFACE PREPARATION:

Previously painted surfaces:

Sand, scrape, chip etc. to remove all loose flaking surface rust, mill scale or existing paint. Wash down with Dekade Brush and Rinse Degreaser to remove oil, grease, salt deposits or any other surface contamination. Rinse the surface thoroughly with water ensuring that a water break free surface is achieved.

GENERAL:

Not to be used under nitrocellulose products, solvent epoxy enamels or 2 pack polyurethanes. Not to be used in cold or wet weather. Surface to be coated must be completely dry. Allow a minimum of 24 hours dry/cure if solvent based paint is used.

APPLICATION:

Stir thoroughly with flat paddle before use. Ready for use by brush or roller or airless spray. Thinning not normally necessary. Clean up with water.

TECHNICAL DATA:

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| Type: | Modified Acrylic |
| Drying Time: (T) | 1 Hour |
| @ 25°C (H): | 4 Hours |
| Recoat: | 4 Hours (Water Based) 24 Hours (Solvent Based) |
| Viscosity: | 70 - 75 KU |
| SG: | 1.26 - 1.28 |
| Solids by Volume: | 34 - 38% |
| Spread rate: | Approx. 8m ² /Lt |
| Solids by Mass: | 49 - 51% |
| Flashpoint: | Non flammable |
| Colour Range: | White |
| Pack Sizes: | 1lt & 5lt |
| VOC: | Below 30g/L calculated |
| Recommended WFT: | 70 - 80 microns per coat |
| Health and Safety: | Refer to Material Safety Data Sheet |