



ACTION ALKYD ENAMEL

CODE:	TME-LF
Lead Free Colours:	Black, Clear, KZN Grey, Opalescent, White, Bright Red, Pthalo Green, Pthalo Blue, Yellow Oxide, Red Oxide & Dark Grey, Fire Red.
Description:	Dekade Action Alkyd Enamel is a rapid drying gloss enamel for general industrial and agricultural use. A decorative finish for correctly primed metal surfaces.
Product Benefits:	A fast drying high gloss enamel for interior and exterior use. Economical with good colour retention. Good adhesion and recoatability. Durable with outstanding firm hardness and toughness.
SURFACE PREPARATION: New Work:	All surfaces should be dry, clean and free from loose flaking paint, rust, oil or any other surface contamination. Immediately after the metal has been cleaned, apply one coat of Dekade Metal Etch Primer and allow overnight drying time before lightly sanding with 600 grit paper.
Previously Painted Surfaces:	Paint in a deteriorated state should be stripped back to the original surface. Paint in good condition to be wet sanded with 600 grit paper. Wipe off all sanding residue and wipe down with a clean dry cloth or blow dry. Patch prime all bare metal surfaces with Dekade Metal Etch Primer.
General:	Do not paint during wet or damp weather conditions. Do not apply to unprimed metal and wooden surfaces.
APPLICATION:	Stir thoroughly with flat paddle before use. Ready for use by brush or roller. Spray application - Thin with enamel thinners. Clean up with Dekade Degreaser, Xylene, Enamel Thinners.
TECHNICAL DATA:	
SG:	0.900 +/- 0.02
Viscosity:	90 - 110 seconds Ford Cup 4
Drying Time: (T)	30 minutes
@ 25°C (H):	3 hours
Over coating:	3 hours
Solid Mass:	28 - 32%
Solid Volume:	20 - 24%
Recommended DFT:	25 - 30 microns
Spread rate:	8 - 10m ² /Lt depending on substrate porosity.
Flashpoint:	<23°C
Colour Range:	White, Black
Gloss:	>80% @ 85°
Health and Safety:	Refer to Material Safety Data Sheet



ACTION ALKYD ENAMEL (WITH LEAD)

CODE:	TME-WL
Colours with Lead:	Coke Red, Mid Chrome, Lemon Chrome, Scarlett Chrome, Golden Yellow, KV Red, Brilliant Green.
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@ 25°C (H):	3 hours
Over coating:	3 hours
Solid Mass:	28 - 32%
Solid Volume:	20 - 24%
Recommended DFT:	25 - 30 microns
Spread rate:	8 - 10m ² /Lt depending on substrate porosity.
Flashpoint:	<23°C
Colour Range:	As listed above
Gloss:	>80% @ 85°
Health and Safety:	Refer to Material Safety Data Sheet