

# ETCHCOAT

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<b>CODE:</b>	<b>MEP 20/21/22</b>
<b>Description:</b>	A high quality single pack Vinyl Etch Primer suitable for ferrous metals.
<b>Product Benefits:</b>	Designed as an etching primer with excellent adhesion and as a fast drying coating for mild steel surfaces - the protection of structural steel during fabrication. Suitable as a pre-treatment and blast primer.
<b>SURFACE PREPARATION:</b>	Surfaces must be free of rust, dirt, oil or grease.
<b>MIXING RATIO:</b>	50% Etch Primer Thinners to 16 - 18" F4
<b>APPLICATION:</b>	Dip or conventional spray.
<b>FILM THICKNESS:</b>	12 - 18 micron DFT.
<b>TECHNICAL DATA:</b>	
Viscosity:	60 - 65" FC 4
Drying Time: (T)	20 minutes @ 25°C
@ 25°C (H):	1 hour
Force Dry:	10 minutes @ 50°C
Solid Mass:	+/- 18%
Volume Solids:	+/- 9%
Binder Type:	PVB / Phenolic
Spread rate:	7 - 8m <sup>2</sup> /Lt
Colour Range:	Black, Red oxide, Grey
Pack Size:	1LT, 5LT, 20LT, 200LT
<b>Health and Safety:</b>	Refer to Material Safety Data Sheet